



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

## **FGIS Process Verified Program Audit Report and Checklist**

**Program:**  
**Company:**  
**Organizational Structure:**  
**Contact and Title:**  
**Location:**  
**Email Address:**  
**Audit Identifier:**  
**Type of Audit:** Desk Audit  
**Exempt Sections:** No If yes, which sections  
**Lead Auditor:** Beth Hayden  
**Auditor:** Beth Hayden  
**Date:**  
**Conclusion:** Request more information  
**Audit Criteria:**

AUDIT ACTIVITIES:



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
Element 4: QUALITY MANAGEMENT SYSTEM							
<b>4.1 General Requirements</b> (To be assessed at the end of the audit)							
4.1 a	<b>The organization must:</b> identify the processes needed for the quality management system and their application throughout the organization						
4.1 b	determine the sequence and interaction of these processes						
4.1 c	determine criteria and methods needed to ensure that both the operation and control of these processes are effective						
4.1 d	Ensure the availability of resources and information necessary to support the operation and monitor these processes						
4.1 e	Monitor, measure and analyze these processes						
4.1 f	Implement actions necessary to achieve planned results and continual improvement of these processes						
4.1 g	Establish substantive, verifiable processes that add value to their product or service and substantiate marketing claims (Verification Points)						



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
<b>4.2 Documentation Requirements</b>							
4.2 a	<b>The quality management system documentation must include:</b> a quality manual.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 b	documented statements of a quality policy and quality objectives.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 c	documented procedures required by this document.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 d	documents needed by the organization to ensure the effective planning, operation and control of its processes.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 e	records required by this document.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>4.2.2 Quality Manual</b>							
4.2 a	<b>The organization must establish and maintain a quality manual that includes:</b> the scope of the process, including details of, and justification for, any exclusions.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 b	the specified process verification points	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 c	the documented procedures established for the quality management system or reference to them	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2 d	a description of the interaction between the processes of the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
4.2 e	Other documents as required by the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>4.2.3 Control of Documents</b>							
4.2.3	Documents required by the quality management system <b>must</b> be controlled.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 a	<b>A documented procedure must be established to define the controls needed to:</b> approve documents for adequacy prior to issue.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 b	to review and update, as necessary, and re-approve documents.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 c	ensure that changes and the current revision status of documents are identified.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 d	ensure that relevant versions of applicable documents are available at points of use.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 e	ensure that documents remain legible and readily identifiable.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
4.2.3 f	ensure that documents of external origin are identified and their distribution controlled.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	~~
4.2.3 g	prevent the unintended use of obsolete documents, and to apply suitable identification to them if they are retained for any purpose.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>4.2.4 Control of records</b>							
1.4	Records <b>must</b> be	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	established and maintained to provide evidence of conformity to requirements and of the effective operation of the quality management system.						
1.4	Records <b>must</b> remain legible, readily identifiable and retrievable.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
1.4	A <b>documented procedure must</b> be established to define the controls needed for the identification, storage, protection, retrieval, retention time, and disposition of records.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
Element 5: Management Responsibility							
<b>5.1 Management Commitment</b>							
5.1 a	Top management <b>must</b> provide evidence of its commitment to the development and implementation of the quality management system and continually improve its effectiveness by communicating to the organization the importance of meeting customer, as well as statutory and regulatory, requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.1 b	<b>Top management must provide evidence of its</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	<b>commitment to the development and implementation of the quality management system and continually improve its effectiveness by:</b> establishing the quality policy.						
5 1 c	ensuring that quality objectives are established.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.1 d	conducting management reviews.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.1 e	its effectiveness by ensuring the availability of resources.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.2 Customer focus</b>							
5.2	Top management <b>must</b> ensure that customer requirements are determined and are met with the aim of enhancing customer satisfaction.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>2.3 Quality Policy</b>							
5.3 a	<b>Top management must ensure that the quality policy:</b> is appropriate to the purpose of the organization.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.3 b	(Quality Policy) includes a commitment to comply with requirements and continually improve the effectiveness of the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.3 c	provides a framework for establishing and reviewing quality	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	objectives.						
5.3 d	is communicated and understood within the organization.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.3 e	is reviewed for continuing suitability.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.4 Planning</b>							
<b>5.4.1 Quality Objectives</b>							
5.4.1	<b>Top management must ensure that quality objectives</b> , including those needed to meet requirements for product, are established at relevant functions and levels within the organization.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.4.1	are measurable and consistent with the quality policy.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.4.2 Quality Management System Planning</b>							
5.4.2. a	<b>Top management must ensure that the planning</b> of the quality management system is carried out in order to meet the general requirements of section 4 as well as the quality objectives.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.4.2.b	the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.5 Responsibility, authority and communication</b>							
<b>5.5.1 Responsibility and authority</b>							



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
5.5.1	<b>Top management must ensure</b> that responsibilities and authorities are defined and communicated within the organization, including an organization chart or similar document listing all management personnel, their responsibilities and authorities.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.5.2 Management Representative</b>							
5.5.2.a	<b>Top management must appoint a member of management who, irrespective of other responsibilities, has responsibility and authority that includes:</b> ensuring that processes needed for the quality management system are established, implemented, and maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.5.2.b	reporting to top management on the performance of the quality management system and any need for improvement.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.5.2.c	ensuring the promotion of awareness of customer requirements throughout the organization.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.5.3 Internal Communication</b>							
5.5.3	<b>Top management</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~





United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	<b>must:</b> ensure that appropriate communication processes are established within the organization and that communication takes place regarding the effectiveness of the quality management system.						
<b>5.6 Management Review</b>							
<b>5.6.1 General</b>							
5.6.1	review the organization's quality management system, at planned intervals, to ensure its continuing suitability, adequacy, and effectiveness.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.1	This review <b>must</b> include assessing opportunities for improvement and the need for changes to the quality management system, including the quality policy and quality objectives.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.1	<b>Records</b> from management reviews <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.6.2 Review Input</b>							
5.6.2.a	<b>The input to management reviews must include: information on:</b> results of audits.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.2.b	customer feedback.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.2.c	process performance and product	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	conformity.						
5.6.2.d	status of preventive and corrective actions.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.2.e	follow up actions from previous management reviews.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.2.f	changes that could affect the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.2.g	recommendations for improvement.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>5.6.3 Review Output</b>							
5.6.3.a	<b>The output from the management review <span style="color: red;">must</span> include any decisions and actions related to improvement of the effectiveness of the quality management system and its processes.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.3.b	improvement of product related to customer requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
5.6.3.c	resources needs.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>Element 6: Resource Management</b>							
<b>6.1 Provision of resources</b>							
6.1	<b>The organization <span style="color: red;">must</span> determine and provide the resources needed to implement and maintain the quality management system and continually improve its effectiveness.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
6.1	enhance customer satisfaction by meeting customer requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
<b>6.2 Human Resources</b>							
<b>6.2.1. General</b>							
6.2.1	Personnel performing work affecting product quality <b>must</b> be competent on the basis of appropriate education, training, skills, and experience.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>6.2.2 Competence, Awareness and Training</b>							
6.2.2 a	<b>The organization must document a procedure to:</b> determine the necessary competence for personnel performing work affecting product quality.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
6.2.2 b	provide training or take other actions to satisfy these needs.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
6.2.2 c	evaluate the effectiveness of the actions taken.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
6.2.2 d	ensure that its personnel are aware of the relevance and importance of their activities and how they contribute to the achievement of the quality objectives.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
6.2.2 e	maintenance of appropriate <b>records</b> of education, training, skills, and experience.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>6.3 Infrastructure</b>							
6.3 a	<b>The organization must</b> determine,	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	provide, and maintain the infrastructure needed to achieve conformity to product requirements. Infrastructure includes, as applicable, buildings, workspace, and associated utilities, process equipment (both hardware and software), and supporting services (such as, transport or communication).						
<b>6.4 Work environment</b>							
6.4.	determine and manage the work environment needed to achieve conformity to product requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>Element 7: Product Realization</b>							
<b>7.1 Planning of product realization</b>							
7.1	The organization <b>must</b> plan and develop the processes needed for product realization. Planning of product realization <b>must</b> be consistent with the other processes of the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.1.1.a	<b>In planning product realization, the organization <b>must</b> determine the following, as appropriate, quality</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	objectives and requirements for the product.						
7.1.1.b	the need to establish processes, documents, and provide resources specific to the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.1.1.c	required verification, validation, monitoring, inspection, and test activities specific to the product and the criteria for product acceptance.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.1.1.d	<b>records</b> needed to provide evidence that the realization processes and resulting product meet requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.1.2	The output of this planning <b>must</b> be in a form suitable for the organization's method of operations.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.2 Customer-related processes</b>							
<b>7.2.1 Determination of requirements related to the product</b>							
7.2.1.a	The organization <b>must</b> determine requirements specified by the customer, including the requirements for delivery and post-delivery activities.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.1.b	<b>The organization must determine</b> requirements not stated by the customer, but necessary for specified or intended use, where known.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.1.c	statutory and regulatory	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	requirements related to the product.						
7.2.1.d	any additional requirements determined by the organization.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.2.2 Review of Requirements Related to the Product</b>							
7.2.2.a	The organization <b>must</b> review the requirements related to the product. <b>This review must be conducted prior to the organization's commitment to supply the product to the customer and ensure that product requirements are defined.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.2.b	contract or order requirements differing from those previously expressed are resolved.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.2.c	the organization has the ability to meet the defined requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.2	<b>Records</b> of the results of the review and actions arising from the review are maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.2	Where the customer provides no documented statement of requirements, the customer requirements <b>must</b> be confirmed by the organization before acceptance.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.2	Where product requirements are	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	changed, the organization <b>must</b> ensure that relevant documents are amended and that relevant personnel are made aware of the changed requirements.						
<b>7.2.3 Customer Communication</b>							
7.2.3.a	<b>The organization <b>must</b> determine and implement effective arrangements for communicating with customers in relation to product information.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.3.b	inquiries, contracts or order handling, including amendments.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.2.3.c	customer feedback, including customer complaints.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3 Design and development</b>							
<b>7.3.1 Design and development planning</b>							
7.3.1	The organization <b>must</b> plan and control the design and development of product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.1.a	<b>During the design and development planning, the organization <b>must</b> determine the design and development stages.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.1.b	determine the review certification and validation that are appropriate to each design and	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	development stage.						
7.3.1.c	determine the responsibilities and authorities for design and development.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.1	The organization <b>must</b> manage the interfaces between the different groups involved in design and development to ensure effective communication and clear assignment of responsibility.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.1	Planning output <b>must</b> be updated, as appropriate, as the design and development progresses.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.2 Design and Development Inputs</b>							
7.3.2	Inputs relating to product requirements <b>must</b> be determined and <b>records</b> maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.2.a	<b>These inputs must include:</b> functional and performance requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.2.b	applicable statutory and regulatory requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.2.c	where applicable, information derived from previous similar designs.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.2.d	other requirements essential for design and development.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~





United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
7.3.2	These inputs <b>must</b> be reviewed for adequacy.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.2	Requirements <b>must</b> be complete, unambiguous, and not in conflict with each other.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.3 Design and Development Outputs</b>							
7.3.3	The outputs of design and development <b>must</b> be provided in a form that enables verification against the design and development input and <b>must</b> be approved prior to release.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.3.a	<b>Design and development outputs must:</b> meet input requirements for design development.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.3.b	provide appropriate information for purchasing, production, and for service provision.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.3.c	contain or reference product acceptance criteria.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.3.d	specify the characteristics of the product that are essential for its safe and proper use.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.4 Design and Development Review</b>							
7.3.4.a	<b>At suitable stages, systematic reviews of design and development must be performed in</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	<b>accordance with planned arrangements (see 7.3.1)</b> to evaluate the ability of the results of design and development to meet requirements.						
7.3.4.b	to identify any problems and propose necessary actions.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.4	Participants in such reviews <b>must</b> include representatives of functions concerned with the design and development stage(s) being reviewed.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.4	<b>Records</b> of the results of the reviews and any necessary actions <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.5 Design and Development Verification</b>							
7.3.5	Verification <b>must</b> be performed in accordance with planned arrangements to ensure that the design and development outputs have met the design and development input requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.5	<b>Records</b> of the results of the verification and any necessary actions <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.6 Design and Development Validation</b>							
7.3.6	Design and development validation must be performed in	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	accordance with planned arrangements to ensure that the resulting product is capable of meeting the requirements for the specified application or intended use, where known.						
7.3.6	Wherever practical, validation <b>must</b> be completed prior to delivery or implementation of the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.6	<b>Records</b> of the results of validation and any necessary actions <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.3.7 Control of Design and Development Changes</b>							
7.3.7	Design and development changes <b>must</b> be identified and <b>records</b> maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.7	The changes <b>must</b> be reviewed, verified, validated, as appropriate, and approved before implementation.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.7	The review of design and development changes <b>must</b> include evaluation of the effect of the changes on the constituent parts and product already delivered.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.3.7	<b>Records</b> of the results of the review of	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	changes and any necessary actions <b>must</b> be maintained see.						
<b>7.4 Purchasing Process</b>							
7.4.	Where an organization out sources any of its processes, supplies, ingredients or services, it <b>must</b> identify them and specify how it plans to control the items or activities.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.1	The organization <b>must</b> ensure that purchased product or product received from an outside establishment conforms to specified purchase requirements. The type and extent of control applied to the supplier and the purchased product <b>must</b> be dependent on the effect of the purchased product on subsequent product realization or the final product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.1	The organization <b>must</b> evaluate and select suppliers based on their ability to supply product in accordance with the organization's requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.1	Criteria for selection, evaluation, and re-evaluation <b>must</b> be established.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.1	<b>Records</b> of the results	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	of evaluations and any necessary actions arising from the evaluation <b>must</b> be maintained.						
<b>7.4.2 Purchasing Information</b>							
7.4.2.a	<b>Purchasing information <b>must</b> describe product to be purchased or received, including, where appropriate, requirements for approval of product, procedures, processes and equipment.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.2.b	qualifications of personnel.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.2.c	quality system requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.2	The organization <b>must</b> ensure the adequacy of specified purchase requirements prior to their communication to the supplier.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.4.3 Verification of Purchased Product</b>							
7.4.3	The organization <b>must</b> establish and implement the inspection or other activities necessary for ensuring that purchased product meets specified purchase requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.3	Where the organization or its customer intends to perform verification at the supplier's premises, the organization <b>must</b> state the	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	intended verification arrangements and method of product release in the purchasing information.						
7.4.4 a	<b>The organization must have a documented procedure addressing the following:</b> all products or services received from outside establishments that affect the quality management system or product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.4 b	the receiving requirements for approval of products to be used in the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.4 c	the criteria and process for selection, evaluation and re-evaluation of the supplier.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.4.4 d	the process used to ensure that products or services purchased or received from outside establishments and used in the product conform to specific requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.5 Production and Service Provision</b>							
<b>7.5.1 Control of Production and Service Provision</b>							
7.5.1	The organization <b>must</b> plan and carry out production and service provision under controlled conditions.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
7.5.1.a	<b>Controlled conditions must include, as applicable,</b> the availability of information that describes the characteristics of the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.1.b	the availability of work instructions, as necessary.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.1.c	the use of suitable equipment	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.1.d	the availability and use of monitoring and measuring devices.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.1.e	implementation of monitoring and measurement.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.1.f	the implementation of release, delivery, and post-delivery activities.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.5.2 Validation of Processes for Production and Service Provision</b>							
7.5.2	The organization <b>must</b> validate any processes for production and service provision where the resulting output cannot be verified by subsequent monitoring or measurement. This includes any processes where deficiencies become apparent only after the product is in use or the service has been delivered.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.2	Validation <b>must</b> demonstrate the ability of these processes to achieve planned results.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
7.5.2.a	<b>The organization must establish arrangements for these processes including, as applicable,</b> defined criteria for review and approval of the processes.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.2.b	approval of equipment and qualification of personnel.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.2.c	use of specific methods and procedures.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.2.d	requirements for records.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.2.e	revalidation.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.5.3 Identification and Tracking</b>							
7.5.3 a	<b>The organization must have a documented procedure to:</b> identify the product by suitable means throughout the product realization, where appropriate.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.3 b	identify the product status with respect to monitoring and measurement requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.3 c	control and record the unique identification of the product, when tracking is a requirement.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.3 d	control and record the use of the “USDA Process Verified: shield or the term “USDA	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~





United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	Process Verified”, if applicable.						
<b>7.5.4 Customer Property</b>							
7.5.4	The organization <b>must</b> exercise care with customer property, including intellectual property, while it is under the organization's control or being used by the organization. The organization <b>must</b> identify, verify, protect, and safeguard customer property provided for use or incorporation into the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.4	If any customer property is lost, damaged, or otherwise found to be unsuitable for use, this <b>must</b> be reported to the customer and <b>records</b> maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.5.5 Preservation of product.</b>							
7.5.5	The organization <b>must</b> preserve the conformity of product during internal processing and delivery to the intended destination.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.5	This preservation <b>must</b> include identification, handling, packaging, storage, and protection.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.5.5	Preservation <b>must</b> also apply to the constituent parts of a product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>7.6 Control of Monitoring and Measuring Devices</b>							
7.6.1	<b>The organization</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	<b>must</b> determine monitoring and measurement to be undertaken and the monitoring and measuring devices needed to provide evidence of conformity of product to determined requirements.						
7.6.2	establish processes to ensure that monitoring and measurement can be carried out and are carried out in a manner that is consistent with the monitoring and measurement requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.3.a	<b>Where necessary to ensure valid results, measuring equipment must be</b> calibrated or verified at specified intervals, or prior to use, against measurement standards traceable to international or national measurement standards: Where no such standards exist, the basis used for calibration or verification <b>must be recorded</b> .	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.3.b	adjusted or re-adjusted as necessary.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.3.c	identified to enable the calibration status to be determined.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
7.6.3.d	safeguarded from adjustments that would invalidate the measurement results.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.3.e	protected from damage and deterioration during handling, maintenance, and storage.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.4	In addition, the organization <b>must</b> assess and <b>record</b> the validity of the previous measuring results when the equipment is found not to conform to requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.4	The organization <b>must</b> take appropriate action on the equipment and any product affected.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.4	<b>Records</b> of the results of calibration and verification <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
7.6.5	When used in the monitoring and measurement of specified requirements, the ability of computer software to satisfy the intended application <b>must</b> be confirmed. This <b>must</b> be undertaken prior to initial use and reconfirmed as necessary.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~

## Element 8: Measurement, Analysis and Improvement

### 8.1 General



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
8.1.a	<b>The organization <b>must</b> plan and implement the monitoring, measurement, analysis, and improvement processes needed to demonstrate conformity of product.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.1.b	ensure conformity of the quality process system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.1.c	continually improve the effectiveness of the quality management system.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.1	This <b>must</b> include determination of applicable methods, including statistical techniques, and the extent of their use.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.2.1 Customer Satisfaction</b>							
8.2.1	As one of the measurements of the performance of the quality process system, the organization <b>must</b> monitor information relating to customer perception as to whether the organization has met customer requirements. The methods for obtaining and using this information <b>must</b> be determined.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.1	The organization <b>must</b> take appropriate actions	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	to address customer complaints regarding conformance to the quality management system or the resulting products or service.						
8.2.1	<b>Records</b> of customer complaints and any actions taken to address them <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.2.2 Internal Audits</b>							
8.2.2	<b>The organization <b>must</b> conduct internal audits at planned intervals to determine whether the quality management system</b> conforms to the planned arrangements, to the general requirements, and to the quality management system requirements established by the organization, and is effectively implemented and maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 a	The organization <b>must</b> have a <b>documented procedure</b> which addresses planning the audit program taking into consideration the status and importance of the processes and areas to be audited, as well as the results of previous audits.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
8.2.2 b	Audit criteria, scope, frequency, and methods used	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 c	Selection of auditors and conduct of audits <b>must</b> ensure objectivity and impartiality of the audit process. Auditors <b>must</b> not audit their own work.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 d	The responsibilities and requirements for planning and conducting audits	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 e	Reporting audit results	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 f	following up on activities, including the verification of actions taken and the reporting of the verification results; and	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2 g	Maintaining <b>records</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.2	Management responsible for the area being audited <b>must</b> ensure that actions are taken without undue delay to eliminate detected nonconformities and their causes	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.2.3 Monitoring and Measurement of Processes</b>							
8.2.3	The organization <b>must</b> apply suitable methods for monitoring and, where applicable, measurement of quality system processes.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.3	These methods <b>must</b> demonstrate the ability of the processes to	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	achieve planned results.						
8.2.3	When planned results are not achieved, correction and corrective action <b>must</b> be taken, as appropriate, to ensure conformity of the product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.2.4 Monitoring and Measurement of Product</b>							
8.2.4	The organization <b>must</b> monitor and measure the characteristics of the product to verify that product requirements have been met. This <b>must</b> be carried out at appropriate stages of the product realization process in accordance with the planned arrangements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.4	Evidence of conformity with the acceptance criteria <b>must</b> be maintained. <b>Records must</b> indicate the person(s) authorizing release of product.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.2.4	Product release and service delivery <b>must</b> not proceed until the planned arrangements have been satisfactorily completed, unless otherwise approved by a relevant authority and, where applicable, by the customer.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.3 Control of Nonconforming Product</b>							



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
8.3.1	The organization <b>must</b> ensure that product that does not conform to product requirements is identified and controlled to prevent its unintended use or delivery. The identification of non-conforming product, the controls used to prevent the unintended use or delivery of non-conforming product, and the related responsibilities and authorities for dealing with nonconforming product <b>must</b> be defined in a <b>documented procedure</b> .	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.3.2	The organization <b>must</b> deal with nonconforming product by one or more of the following ways:  a) By taking action to eliminate the detected nonconformity;  b) by authorizing its use, release or acceptance under concession by a relevant authority and, where applicable, by the customer;  c) by taking action to preclude its original	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~





United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	intended use or application.						
8.3.3	<b>Records</b> of the nature of nonconformities and any subsequent actions taken, including concessions obtained, <b>must</b> be maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.3.4	When nonconforming product is corrected, it <b>must</b> be subject to re-verification to demonstrate conformity to the requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.3.5	When nonconforming product is detected after delivery or use has started, the organization <b>must</b> take action appropriate to the effects, or potential effects, of the nonconformity.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.4 Analysis of Data</b>							
8.4	The organization <b>must</b> determine, collect, and analyze appropriate data to demonstrate the suitability and effectiveness of the quality management system and to evaluate where continual improvement of the effectiveness of the system can be made. This <b>must</b> include data generated as a result of	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	monitoring and measurement and from other relevant sources.						
8.4.a	<b>The analysis of data must provide information relating to customer satisfaction.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.4.b	conformity to product requirements.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.4.c	characteristics and trends of processes and products including opportunities for preventive action.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.4.d	suppliers.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.5 Improvement</b>							
<b>8.5.1 Continual Improvement</b>							
8.5.1	The organization <b>must</b> continually improve the effectiveness of the quality management system through the use of the quality policy, quality objectives, audit results, analysis of data, corrective and preventive actions, and management review.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.5.2 Corrective Action</b>							
8.5.2	The organization <b>must</b> take action to eliminate the cause of nonconformities in order to prevent reoccurrence. Corrective actions <b>must</b> be appropriate to the nonconformities encountered.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
8.5.2.a	A <b>documented procedure must be established to define requirements for reviewing nonconformities (including customer complaints).</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.2.b	determining the causes of nonconformities.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.2.c	evaluating the need for action to ensure that nonconformities do not recur.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.2.d	determining and implementing action needed.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.2.e	<b>records</b> of the results of actions taken.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.2.f	reviewing corrective action taken.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
<b>8.5.3 Preventive Action</b>							
8.5.3	The organization <b>must</b> determine action to eliminate causes of potential nonconformities in order to prevent their occurrence. Preventive actions <b>must</b> be appropriate to the effects of the potential problems.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.3.a	A <b>documented procedure must be established to define requirements for determining potential nonconformities and their causes.</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.3.b	( <b>documented</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	procedure) evaluating the need for action to prevent occurrence of nonconformities.						
8.5.3.c	determining and implementing action needed.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.3.d	records of results of action taken.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
8.5.3.e	reviewing preventive action taken.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
Element 9: CONTROL OF THE USDA PROCESS VERIFIED TERM AND SHIELD							
9.1 Use of Term and Shield							
9.1	The organization may use the term “USDA Process Verified” and the USDA Process Verified Shield in promotional and advertising materials which include labels, packaging, websites, brochures, and other marketing materials. The organization <b>must</b> request use of the term and shield.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
9.1 a	A <b>documented procedure for the use of promotional materials must be established to:</b> Identify a person or persons with responsibility for the review, distribution and control of promotional materials;	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
9.1 b	Ensure that the specified process verification points are accurately represented in the materials	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
9.1 c	Ensure that the USDA Process Verified shield and the term “USDA Process Verified” are placed on product labels, promotional material, or advertising in a manner directly associated with a clear description of the specified process verification points.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
9.1 d	Ensure that the use of the term and shield are not misrepresented and are not used in association with any company claims	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~
9.1 e	Ensures that promotional materials reference the GIPSA Process Verified Program website, when possible.						
9.1 f	Provides for proper control and use of the term and shield on materials by  i) Ensuring that promotional materials are supplied to and used only by approved entities;  ii) Providing for a	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		~~



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	<p>system of surveillance to prevent unauthorized use of process verification points, the term “USDA Process Verified” or the USDA Process Verified shield; and</p> <p>iii) ensuring that materials are submitted to the Process Verified Program Manager for approval prior to use.</p>						
<b>9.2 Placement of the “USDA Process Verified” Term and Shield</b>							
9.2 a	Placement of the USDA Process Verified Term and Shield <b>must</b> meet one fo the following conditions: the specified process verified points are printed immediately adjacent to the USDA Process Verified Shield						
9.2 b	An asterisk referring the consumer to the information panel for further information about the specified process verified points is printed with the USDA Process Verified Shield						
9.2 c	And asterisk referring the consumer to point of sale information is printed with the USDA Process Verified Shield. In this						



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
	situation, the organization <b>must</b> ensure that the point of sale information is readily available and within close proximity of the display counter containing the product.						

### Audit Summary

### Report of Closing Meeting

	<b>Positives of Program:</b>	(list positive activities, behaviors, performance)					
	<b>Process Verified Points:</b>	(list Verification Points)					
	<b>Findings:</b>	(list the number of Major NCs, Minor NC, and CIPs)					
<b># Major Non-conformance</b>							
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		Maj
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		Maj
<b># Minor Non-conformances</b>							
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		Min
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		Min
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		Min
<b># Continuous Improvement Points</b>							
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		CIP
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		CIP
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		CIP
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		CIP
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		CIP
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		

**CONCLUSION:** Based on the audit findings the audit team finds that the program (meets or does not fully meet) the requirements of the GIPSA Process Verified Program.

designates this audit report and all associated documents as proprietary information.



United States	Grain Inspection	Stop 3630 – Room 2409	DIAB Form 002
Department of	Packers and Stockyards	1400 Independence Ave., SW	July 11, 2005
Agriculture	Administration	Washington, DC 20250-3630	Version 4

Section	Requirement	Identified Assigned	Responsibility Assigned	Implemented Maintained	Effective	Notes	Min. Maj. CIP
Signature _____ Date _____							